

Site-selective chemoenzymatic construction of synthetic glycoproteins using endoglycosidases†

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Combined chemical tagging followed by Endo-A catalysed elongation allows access to homogeneous, elaborated glycoproteins. A survey of different linkages and sugars demonstrated not only that unnatural linkages can be tolerated but they can provide insight into the scope of Endo-A transglycosylation activity. *S*-linked GlcNAc-glycoproteins are useful substrates for Endo-A extensions and display enhanced stability to hydrolysis at exposed sites. *O*-CH₂-triazole-linked GlcNAc-glycoproteins derived from azidohomoalanine-tagged protein precursors were found to be optimal at sterically demanding sites.

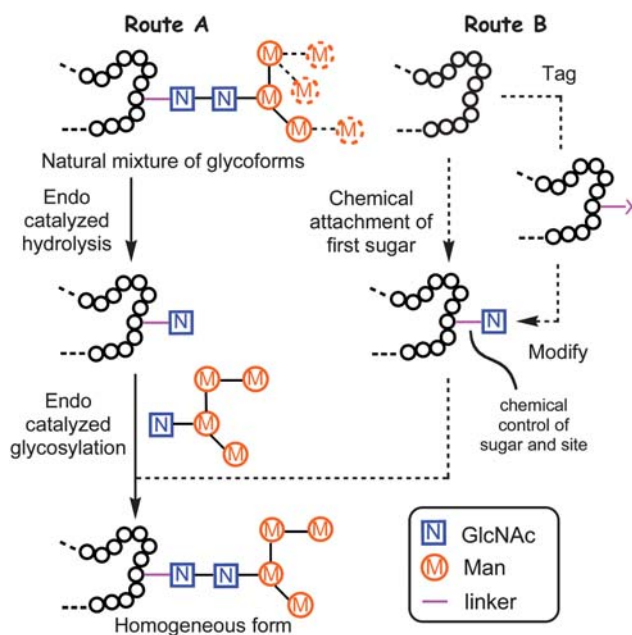
Introduction

Glycan display is critical for development and physiology of many living systems.¹ Protein glycosylation, in particular is a diverse form of posttranslational modification comprising 50% of cellular proteome and 90% of secreted proteome.^{2,3} Currently, 70% of the total of therapeutic proteins that are currently in clinical trials are glycoproteins.⁴ Natural glycoproteins exist as mixtures of glycoforms—same peptide backbone but different glycosylation pattern and site—making isolation of well-defined glycoproteins complicated.⁵ This results in a lack of detailed structural and functional studies on the specific role of glycans. Moreover, since certain glycoforms are more active than others,⁶ access to specific uniform glycoforms can confer significant therapeutic advantages.

Recombinant expression systems, chemoenzymatic and chemical methods have all emerged as powerful techniques that can resolve the supply issues of homogeneous glycoprotein production.^{7–12} One powerful approach is to remodel a glycoprotein enzymatically: the initial heterogeneous glycoform mixture is treated with endoglycosidase (“Endo”) to trim off the variable portions of the attached oligosaccharides, yielding a single protein glycoform with *N*-acetylglucosamine (GlcNAc) residue(s) at *N*-linked glycosylation site(s) (Route A). Subsequent enzyme-mediated glycosylation of the remaining single GlcNAc residues can then produce a homogenous sample of a desired glycoprotein (Scheme 1, Route A).^{10,13–16} Endo-β-*N*-acetylglucosaminidases hydrolyze the glycosidic bond in the *N,N'*-diacetylchitobiose core of *N*-linked glycans. Some of them, such as Endo-A¹⁷ and Endo-M¹⁸ also possess significant transglycosylation activity and have been used, for example, to remodel the *N*-glycoprotein RNaseB.^{19,20} Importantly, the

efficiency of glycosylation has been valuably improved^{21–26} by the use of sugar oxazolines as donor substrates and mutant Endo enzymes. Very recently the re-engineering of bacterial glycosylation has been usefully combined with remodeling to extend this method.¹⁶ So far, these methodologies have been applied to a limited number of proteins with pre-existing, biologically-defined glycosylation sites, which in turn requires the successful incorporation and recognition of glycosylation peptide consensus motif (NxS/T). In some cases this motif may not be recognised, leading to failed or incomplete glycan incorporation and lowered yields.¹⁶

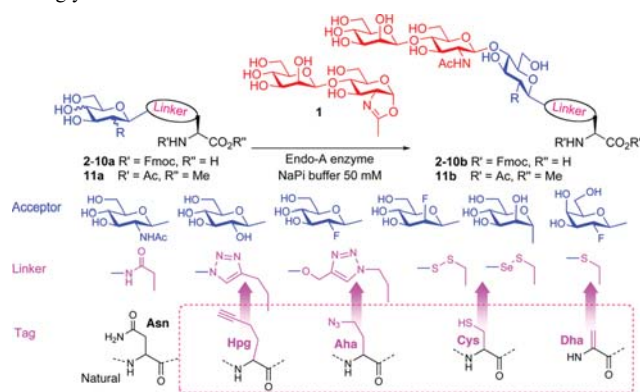
The power of the Endo-catalysed approach would therefore be enhanced by combination with methods that would allow more free-ranging glycosylation site control and the ability to



Scheme 1 Existing remodeling (A) approach compared with chemoenzymatic (B) strategy, disclosed here, for endoglycosidase-catalysed protein glycosylation.

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Table 1 Endo-A catalysed glycosylation of glycoamino acids **2–11**

Entry	Acceptor	1/ μ mol	Endo-A [mU/g]	Cond ^a	<i>t</i> _{mc} ^b min	2–11b Conv [%]
1		4 × 0.6	120	A	29	25
2		4 × 0.6	70	A	48	78
3		0.6 + 0.3	20	A	26	40
4		5 × 0.6	110	A	48	83
5		5 × 0.6	110	B	48	75
6		0.6	30	C	1	74
7		0.6	30	D	48	7
8		0.6	30	C	4	50
9		1.9	60	D	120	28
10		0.6	30	C	3	34
11		0.6	30	C	5	33
12		0.6	30	C	24	0
13		0.6	30	C	24	0
14		2.0	30	C	20	89
15		0.6	30	C	0.5	75
16		0.6	30	E	0.5	98

^a Conditions: 0.2 μ mol acceptor, NaPi buffer (50 mM) and A: pH 6.0, *c* 0.2 mM, 27 °C; B: pH 7.0, *c* 0.2 mM, 27 °C; C: pH 7.0, *c* 2 mM, 21 °C; D: pH 7.0, *c* 0.2 mM, 21 °C. ^b *t*_{mc}: time of maximal conversion.

incorporate unnatural or altered motifs. In this way, a system can be envisaged that would allow Endo-catalysed glycosylation on proteins in which (a) the first GlcNAc (or other) residue that is required had been positioned with complete freedom and (b) the use of other glycans. This would also allow a broad exploration of Endo substrate tolerance in glycoprotein construction and the possible discovery of more efficient substrates and more stable products.

We describe here a method (Scheme 1, Route B) that achieves this using chemical positioning of first sugars. This combined chemoenzymatic approach consists of site-selective convergent chemical glycosylation of a protein scaffold with a single GlcNAc (or other sugars) followed by Endo-catalysed glycosylation and allows greater flexibility.²⁷ The strategy brings with it the potential to use sugars other than GlcNAc as glycosylation acceptors, as well as linkages beyond the δ -amide of Asn. Such 'unnaturally' linked acceptors for Endo-catalysed glycosylation have been explored in short peptides^{28,29} and may bring with them the potential for enhanced yield as a result of reduced product hydrolysis by Endo. We not only use this method here to map the tolerance and efficiency of Endo but use it to discover unnatural glycoprotein linkages that are more stable (and hence more efficiently formed) than the natural.

Results and discussion

We have previously described a number of 'tag-and-modify'³⁰ methods that allow efficient site-selective glycoconjugation of proteins with single sugars that could in principle act as acceptors in Endo-catalysed glycosylations suggested by Scheme 1B. Here we combine such site-selective glycoconjugation (for the introduction of a first sugar unit into a given protein site) with regio- and stereo-selective Endo-A-catalysed chemoenzymatic extension. To evaluate which potential linkages and sugars could undergo efficient glycosylation we surveyed a number of structures, all of which could be chemically incorporated into proteins in a site-selective manner (Table 1). These included triazole-linked proteins (accessible from azide-(Aha) or alkyne-(Hpg) tagged proteins),³¹ thioether-linked proteins (accessible from enamide-(Dha) tagged proteins),³² selenenylsulfide³³- and disulfide³⁴-linked (accessible from thiol(Cys)-tagged). To create a protein with a unique protein tag, the position of which may be controlled, mutation of a wild-type protein gene sequence may be necessary to allow reassignment of, e.g. Cys or Met, codons for the eventual creation of the tags.

Endo-A elongation studies on amino acids and peptides

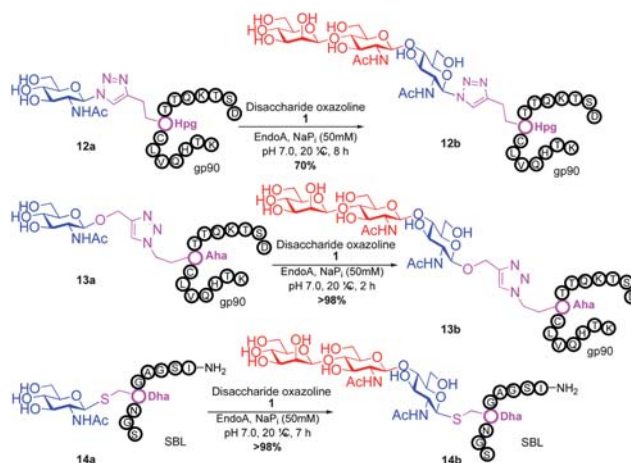
Representative amino acid models bearing these different linkages with various sugar moieties were prepared and Endo-catalysed glycosylation activity surveyed (Table 1). Disaccharide oxazoline **1** was chosen as donor because it is a minimal and broadly recognised (by both Endo-A and M) substrate in glycosylation.^{26,35} A wide tolerance was observed for acceptor-linkage types beyond the natural GlcNAc-Asn motif **2a**. Best conversions were observed for GlcNAc substrates **3a**, **4a**, **10a** and **11a**; Asn-linked GlcNAc **2a**, the natural linkage gave the lowest conversion of these GlcNAc containing substrates (Table 1, entry 1). Importantly, these results demonstrated that unnatural linkages could prove better in glycosylations: *S*- (in **10a**), *SS*- (in

11a) and triazoles (in **3-7a**) all proved superior to natural Asn-linked **2a**. Interestingly, Endo-A glycosylation activity was also observed in cases where the natural GlcNAc moiety was replaced by unnatural sugars such as 2-deoxy-2-fluoro sugars (Table 1, entries 9-11).

Having shown the potential of unnatural linkages and sugars, the convergent, chemoenzymatic strategy outlined in Scheme 1, Route B was demonstrated on peptide substrates. Fragments of cancer antigen protein gp90³⁶ bearing alkyne or azide tags, and fragments of subtilisin *Bacillus lentus* (SBL) bearing a Cys-tag were assembled using Fmoc chemistry (Scheme 2). GlcNAc moiety was then incorporated convergently using Cu(I)-catalysed [3 + 2] cycloaddition to give **12**, **13a**,^{37,38} and in the case of Cys-peptide **14a**, by conversion of Cys to Dha using *O*-mesitylenesulfonylhydroxylamine (MSH)³² followed by conjugate addition of GlcNAc-SH. Subsequent Endo-A glycosylation gave the corresponding elaborated glycopeptides **12-14b**. Consistent with the prior observations on amino acid models, *S*- and triazole also proved to be efficient substrate linkages in peptides: >98% conversions of **13a** and **14a** were observed after 2 and 7 h, respectively. Lower conversion (70%) was observed in the case of triazole-glycopeptide **12a** (from alkynyl tag Hpg).

Chemoenzymatic synthesis of glycoproteins

To investigate the important transfer of this chemoenzymatic approach to glycoproteins, we built a series of glycoprotein substrates. As a first substrate class, we explored *S*-, *SeS*- and *SS*-linked glycoproteins. A range of *S*-linked glycoproteins (**15-19a**) were prepared by conjugation of glycosyl thiols (GlcNAc, Glc, Gal, Glc2F, Man2F) to a Dha-tagged protein³² and their compatibility with Endo-A transglycosylation studied. We also prepared selenenylsulfide³³- (**20-23a**) and disulfide³⁴- (**24a**) linked glycoproteins, accessed from Cys-tagged proteins. A wide-ranging activity and tolerance was observed with GlcNAc-proteins in reactions catalyzed by Endo-A. **15**, **20** and **24a** proved most efficient (70->95%); glycosylation of *S*-linked **15a** afforded glycoprotein **15b** in >95% after 6 h. Glc-proteins **16** and **18a**, were also recognized by Endo-A as acceptors, although conversions were lower (<35%). Only Gal-tagged protein **17a** bearing

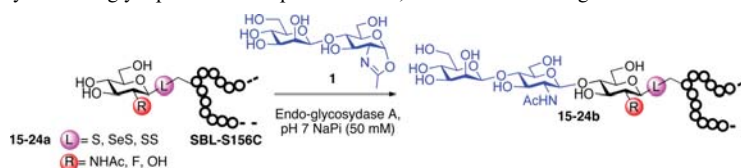


Scheme 2 Endo-A catalysed transglycosylation of glycopeptides **12-14**; see ESI† for full details.

an unreactive^{39,40} axial hydroxyl group at C-4 (Table 2, entry 3) gave no transglycosylated protein product, consistent with expected $\beta(1 \rightarrow 4)$ glycosylation.²¹ Importantly, since SBL is a protease, its activity is easily assayed to demonstrate that the protein is not denatured during the installation of GlcNAc or the subsequent Endo-A catalyzed extension. Indeed, SBL-S-GlcNAc **15a** and the product of Endo-A modification **15b** were both active proteases (see ESI†). This result reflects the mild conditions used throughout the reaction sequence and demonstrates that this tag-and-modify approach is suitable for the synthesis of fully functional glycoproteins.

The potential to incorporate fluorinated glycans into proteins gives an unnatural motif that not only might modulate Endo-associated kinetics but is a possible strategy for labeling proteins.⁴¹ In this context disulfide-forming glyco-PTS⁴² reagents have been used to introduce PET-reagent FDG (2-fluoro-2-deoxy-Glc) into short peptides.⁴³ We were pleased to see that the Endo-catalysed glycosylation was successful for both ¹⁹FDG as an acceptor and its C-2 epimer the 2-F-Man variant (Table 2, entries 4, 5, 8 and 9). Surprisingly, Man-2F-proteins **19** and **23a** were better acceptor substrates than corresponding Glc-2F-proteins **18** and **22a** (yields up to 63%) and even better in some cases than corresponding

Table 2 Endo-A catalysed glycosylation of glycoproteins: comparison of *S*-, *SeS*- and *SS*-linkages on SBL-S156C



Entry ^a	Acceptor	[15–24a]/mg mL ⁻¹	<i>t</i> /h	Max. conv [%]
1		1.0	6	15b [>95]
2		0.29	4	16b [35]
3		0.29	6	17b [0]
4		0.4	24	18b [10]
5		0.4	24	19b [25]
6		0.29 1.0	2 2	20b [80] 20b [89]
7		0.29 1.0	2 2	21b [26] 21b [28]
8		0.5	2	22b [<10]
9		0.29 0.43 1.0	2 2 2	23b [63] 23b [55] 23b [54]
10		1.0	6	24b [70]

^a See ESI† for full details.

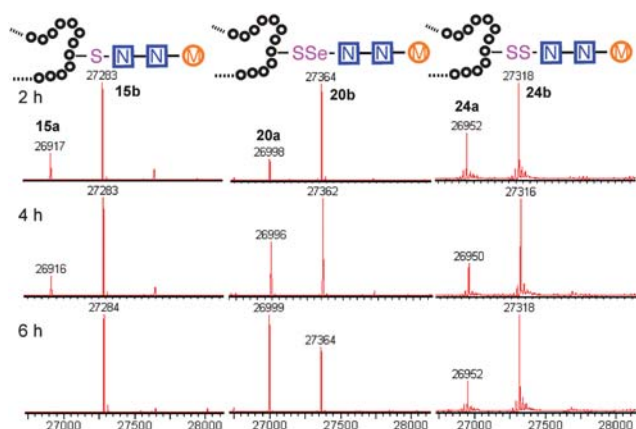


Fig. 1 Comparison of linkage type: time course of Endo-A catalysed glycosylation with *S*-, *SeS*-, and *SS*-linked SBL-GlcNAc.

Glc-proteins *e.g.*, **21a** and **23a** (Table 2, entries 7 and 9). This further highlighted the striking promiscuity of Endo discovered with this approach. However, it should be noted that the conversion times established here for Endo-catalysed reactions make this method more compatible with NMR-labeling (^{19}F) than for example radio/PET (^{18}F), given the short half life of ^{18}F .⁴¹

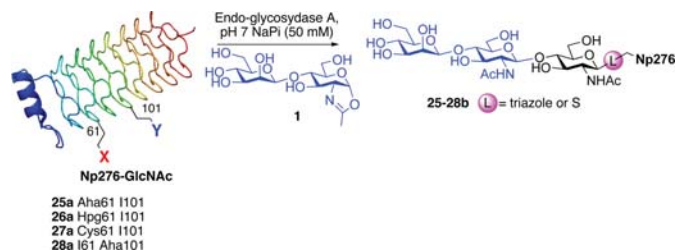
To probe the effects of linker upon transglycosylation activity and kinetics, three synthetic glycoproteins bearing different linkages (*S*-, *SS*- and *SeS*-) but identical acceptor sugar GlcNAc

were compared (Fig. 1). These gave a clear insight into the higher transglycosylation efficiencies observed for *S*-linked glycoproteins. Thus, *SeS*-glycoproteins were not only faster acceptors for Endo-A glycosylation than *S*- and *SS*-substrates (Fig. 1) but also for the subsequent hydrolysis of product. Such undesirable hydrolytic behaviour has hampered other Endo-catalysed approaches.^{14,15} In contrast, *S*-glycoprotein product **15b** was stable and formed with full conversion after 6 h; the corresponding *SeS*-glycoprotein **20b** was hydrolyzed by 60% back to **20a** in the same period (Fig. 1).

Finally, we set out to compare the *S*- and triazole linker effects directly. Accordingly, three glycoproteins were constructed that differ only by the linkage bearing the GlcNAc acceptor (**25–28a**). A model protein, Np276 from *Nostoc punctiforme*,⁴⁴ was used to make this comparison. Aha, Hpg, and Cys were incorporated into position 61 as ‘tagged’ proteins or precursors of tagged proteins. This required the construction of appropriate mutant gene sequences to allow site-selective tag positioning (Table 3). GlcNAc was subsequently attached to these tags as follows. Triazole-synthesis chemistry from Aha (azide tag) and Hpg (alkyne tag) gave **25a** and **26a**, respectively. Conversion of Cys61 to dehydroalanine as a tag and conjugate addition of GlcNAc thiol provided **27a**. Position 61 in Np276 was more hindered than 156 in SBL and this was reflected in the longer reaction times required for complete conjugation (see ESI†).

These three differently-linked GlcNAc-ylated protein variants allowed direct comparison at a single site in one protein of

Table 3 Endo-A catalysed protein glycosylation: comparison of triazole- and thioether-linked variants and ‘tag’ positioning on Np276



Entry ^a	Acceptor	[25–28a]/mg mL ⁻¹	t/h	Max. conv [%]
1		0.34	6	25b [40]
2		0.37	8	27b [0%]
3		0.35	6	28b [0%]
4		0.22	4	28b [>95%]

^a See ESI† for full details.

triazole- and thioether-linked acceptors. We considered such a hindered site an alternative testing ground for the relative efficiency of each linker in Endo-A catalysed transglycosylations. Interestingly, while the thioether-linked GlcNAc on SBL derivative **15a** was an efficient acceptor for the Endo-A catalysed glycosylation, the same thioether-linked sugar at position 61 of Np276 was a poor acceptor and provided no detectable product after 6 h. In contrast, substrate **25a**, the *O*-triazole-linked GlcNAc variant derived from Aha at the same position, did show activity and 40% conversion to the glycosylated product was observed even at this hindered site. No product was observed with the Hpg-derived *N*-triazole-linked GlcNAc variant **26a**. From these results, we can draw the following conclusions. Firstly, it appears that for hindered sites such as position 61 in Np276, the Aha-derived triazole, containing a hydroxymethyl spacer, is superior to both the thioether-linked GlcNAc and the Hpg-derived triazole variants. One factor to account for this difference is simply the relative accessibility of each linker: the Aha derived triazoles are more exposed from the protein surface than the thioether derived from Dha. The triazole motif in **25a** is also more spaced from the GlcNAc residue as compared with **26a**; this difference is apparently sufficient to lead to 40% conversion for **25a** and yet no reaction for **26a**. The position on the protein surface is also critical. In our next experiment (entry 4), by moving the Aha azide tag to a more accessible position 101, both the initial installation of GlcNAc and the subsequent Endo-A catalysed transglycosylation were more efficient. Indeed, **28a** was then completely consumed in an Endo-catalyzed reaction with **1** after only 4 h.

Conclusions

We have demonstrated a combined chemoenzymatic approach (Scheme 1, Route B) allowing convergent protein glycosylation. A survey of an array of triazole-, *S*-, *SeS*-, *SS*-linked glycoamino acids, glycopeptides and glycoproteins in Endo-A catalysed glycosylation led to discovery of *S*-glycoproteins as privileged substrates for enzymatic extension, provided the acceptor is in an unhindered site. In the cases where the *S*-GlcNAc protein acceptor is unhindered, full conversion to the enzymatic extension product is observed without hydrolysis. This result reinforces a longstanding interest in *S*-glycoconjugate synthesis⁴⁵ due to their enhanced resistance to chemical⁴⁶ and enzymatic hydrolysis⁴⁷ when compared to natural counterparts. This method allows greater freedom of glycosylation site and sugar identity whilst also beneficially reducing product hydrolysis. For more hindered sites, the choice of a triazole-linkage derived from an Aha/azide tag may allow Endo-A catalysed modification where thioether derivatives from Cys fail (Table 3). Together, these results demonstrate key factors that must be considered for the Endo-catalysed method to be expanded to different sites, proteins and glycan acceptors. This method might allow improvements in biotechnologically valuable protein systems, such as antibodies, that have proven to be difficult substrates using other methods that can give lower yields (*e.g.*, 5%–40%)¹⁶ for glycan incorporation. The ease of assembly of *S*- and triazole-linked glycoproteins and Endo-A extension makes this a powerful method for the production of more complex homogeneous synthetic glycoproteins.

Experimental procedures

Typical procedure for the chemoenzymatic transglycosylation: to a solution of SBL-GlcNAcS156 **15a** (200 μ L of 1 mg mL⁻¹, 0.007 μ mol) in sodium phosphate buffer (50 mM solution, pH 7.0), disaccharide oxazoline **1** (600 μ g, 1.642 μ mol) and Endo-A (10 milliunits) were added and the mixture was placed on an end-over-end rotator at 22 °C. The reaction was analyzed directly by LC-MS.

Acknowledgements

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